

Date: Monday, 5/14/2007 7:15:15 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 32338  
 Estimate Number : 12860  
 P.O. Number : *N/A*  
 This Issue : 5/14/2007 S.O. No. : *N/A*  
 Prsht Rev. : NC  
 First Issue : *N/A* Type : SMALL /MED FAB  
 Previous Run : *N/A*  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]*  
 Comment : est rev A 07.05.11 new issue EC

Drawing Name : HARNESS ASSEMBLY  
 Part Number : D412702113B  
 Drawing Number : ICA D412-702 P.79  
 Project Number : N/A  
 Drawing Revision : D  
 Material : *N/A*  
 Due Date : 5/15/2007

Qty: *2* Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC

DOCUMENT CONTROL



*PTC*

Comment: DOCUMENT CONTROL  
 type labels per PPP D412-702-113B CHG001

2.0 D35702

BRACKET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 BRACKET  
 batch: *B 31867*

✓

3.0 D3579048

SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 SHOULDER HARNESS RH  
 batch: *B 32117*

✓

4.0 MS24694S50

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)  
 Screw  
 batch: *M14206-*

5.0 AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)  
 Washer  
 batch: *M1-1291-*

*m/07/05/17*

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Drawing Name: HARNESS ASSEMBLY

Job Number: 32338

Part Number: D412702113B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Nut

batch:

M104215 39X M103641-1X

7.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

DECAL

batch:

B32086

✓ m107/05/17

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

m107/05/17

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

QC5.17 (2)

(X2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-113B CHG001

Location:

PPP Rev:

107/05/17 (2)

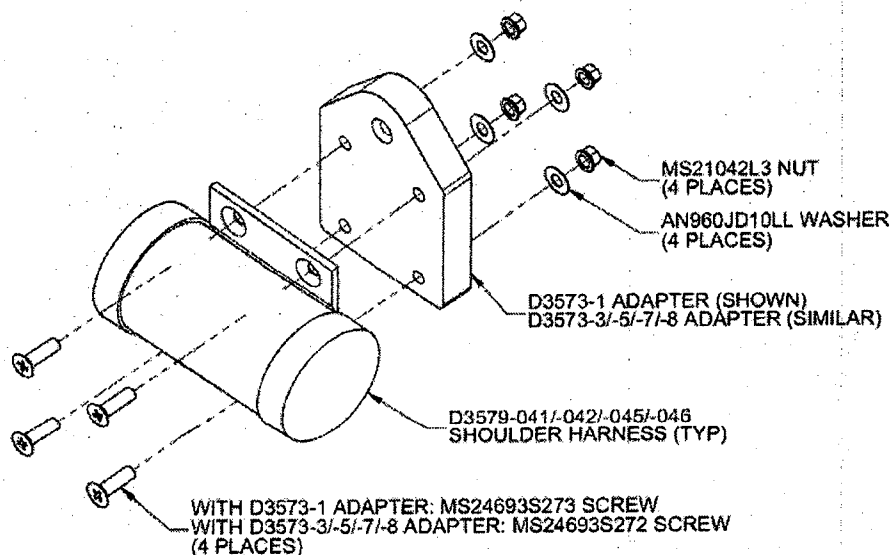
(2)

Job Completion

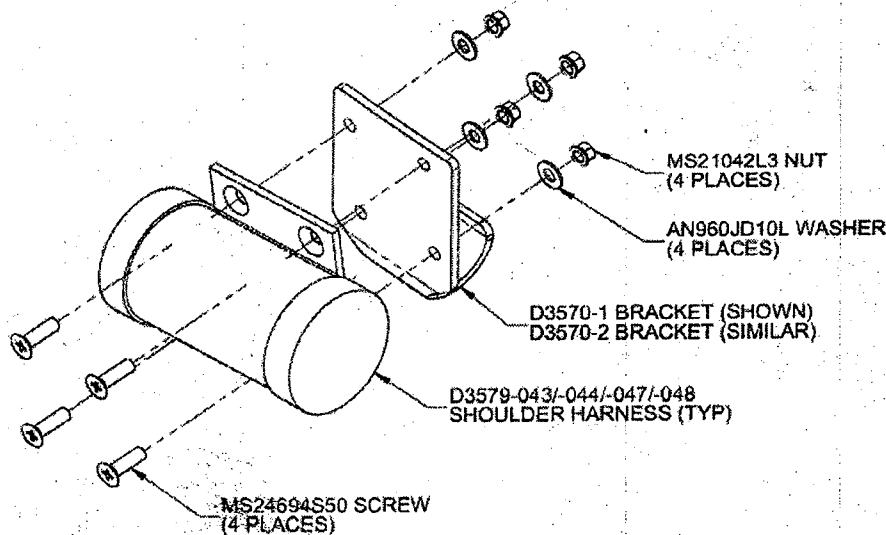


Inspection level 21

107/05/17  
107/05/17



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)

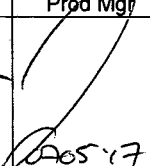



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

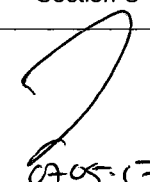
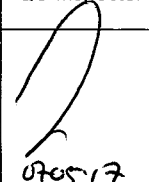
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 32338

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# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector
ml 07/05/17	1	w/o split again	ml	07/05/17	2	 07.05.17	 07.05.17

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/05/17  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/17	8	label D3569-3 do not stick	LE 07.05.17	use cement contact m102565 SEE W/O 32332 FOR EMAIL FROM SCHROTH	ml 07/05/17	 07.05.17	LE 07.05.17	 07.05.17

NOTE: Date & initial all entries